

Date: Tuesday, 06/05/2008 7:17:31 AM  
 User: Linda Laclefe

## Process Sheet

*Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: VERTICAL REFERENCE DOOR 212/412	
Job Number	: 39062		Part Number	: D412711011	
Estimate Number	: 10887		Drawing Number	: N/A	
P.O. Number	:		Project Number	: N/A	
This Issue	: 06/05/2008 S.O. No. :		Drawing Revision	: N/A	
Prst Rev.	: NC		Material	:	
First Issue	: / / Type : PURCHASED PARTS		Due Date	: 23/05/2008 Qty: 1 Um: Each	
Previous Run	: 38682				
Written By	:				
Checked & Approved By	:				
Comment	: Est Rev:A 04.09.29 New issue KJ/JLM				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL
	Comment: DOCUMENT CONTROL	Photocopy bluefiles and create labels per PPP D412-711-011 CHG001
2.0	PG	PURCHASING
	Comment: PURCHASING	Issue P/O: <u>6304</u> to Eagle Copters "Assembly of D412-711-011 Door Send a copy of this IPP
3.0	D412711041	Vertical Reference Door Assembly
		 <i>See WO# 57364</i>
	Comment: Qty.: 1.0000 Each(s)/Unit	Total : 1.0000 Each(s)
	Vertical Ref. Door Assy	
4.0	D412711101	Replacement Bubble Window
		 <i>LT-08-007858</i>
	Comment: Qty.: 1.0000 Each(s)/Unit	Total : 1.0000 Each(s)
5.0	D412711111	Wiring Harness, 212/412
	Comment: Qty.: 1.0000 Eagle(s)/Unit	Total : 1.0000 Eagle(s)
	Pick: Packing Kit	
	Qty Part Number	Description Batch
	1 D412-711-111	Wiring Harness, 212/412 <i>LT-08-002290.2</i>
		<i>AV MAY 27/08</i>

Date: Tuesday, 06/05/2008 7:17:31 AM  
 User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 39062

Part Number: D412711011

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

6.0	EA2046915412	Instrument Panel, 412
-----	--------------	-----------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 EA20469-15-412 Instrument Panel, 212/412 See WO# 37364 DR MAY 27/08

7.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick: Qty Part Number Description Batch

1 204-030-853-119 LH Co-pilot Door

See WO# 37364

DR

MAY 27/08

Attach serviceable tags

## 2- FAGI F

Fabricate/Pick the following parts to go into the door in accordance with:

D2046902 Sheet

1 Rev. 3

D2046902 Sheet 2 Rev. 2

D2046902 Sheet 3 Rev. 0

D2046901 Sheet 3 Rev. 1

Qty Part Number	Description	Batch
1 EB212-100L / EA20469-3	Window	_____
1 EA20469-05	Rubber Strip	_____
1 EA20469-06	Aluminum Strip	_____
1 EA20469-07	Angle	_____
1 EA20469-08	Placard	_____
1 EA20469-10	Rear Rib Assy	_____
1 EA20469-11	Angle	_____
1 EA20469-12	Fwd Rib	_____
1 FA20469-13	Window	_____
1 EA20469-14	Window Retainer	_____
1 EA20469-16	Armrest Assy	_____
1 EA20469-17	Angle	_____
1 EA20469-18	Door Inner Skin	_____
1 EA20469-21	Door Cover Panel	_____
2 EA20469-23	Link	_____
1 CA20469-24	Rod	_____
1 EA20469-25	Arm Assy	_____

*Sec WO# 37364. DR  
MAY 27/08*

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Tuesday, May 05/2008 11:31 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 39062

Part Number: D412711011

Job Number:



Seq. #:

Machine Or Operation:

Description :

3-EAGLE

Pick:

Qty	Part Number	Description	Batch
14	AN3-3ABolt		
22	AN3-4ABolt		
24	AN3-7ABolt		
6	AN960-6L Washer		
90	AN960-10L Washer		
34	CR3242-4-2 Rivet		
135	MS20426AD3-3 Rivet		
140	MS20426AD4-3 Rivet		
25	MS20470AD3-3 Rivet		
90	MS20470AD4-3 Rivet		
24	MS21042L3 Nut		
2	MS21042L06 Nut		
13	MS21069L3 Nut Plate		
8	MS21069L08 Nut Plate		
1	MS21071L3 Nut Plate		
1	MS21071L08 Nut Plate		
9	MS21075L3 Nut Plate		
2	MS24677-12 Screw		
6	MS27039-1-09 Screw		

See WO #37364. Rev May 27/08

4-Assemble door in accordance with : D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 5 Do not install EA20469-15 or wiring harness at this time.

5-Apply Dart P/N & B/N using fine point permanent marker

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS 05/27/08

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

9.0

QC5

INSPECT WORK TO CURRENT STEP



AS. 05/27/08

Comment: INSPECT WORK TO CURRENT STEP

10.0

PACKAGING 1

PACKAGING RESOURCE #1



AS 06/04/08

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

05/05/2008 20:02 613-632-1053  
Date: Tuesday, 05/05/2008 11:51 AM

User: Linda Lacelle

DART PRODUCTION

PAGE 09/09

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 39062

Part Number: D412711011

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

DS 05/06/10

Job Completion



# Eagle Copters Maintenance Ltd

# WORK REPORT

Work Order Number: 44763 V/Door

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

Item: 1 VERTICAL REFERENCE DOOR INSTALL LH

**Squawk: 1.1**

Discrepancy:

Modify Door to Vertical Reference Door as per DART STC

Resolution:

Vertical Reference door modified as per DART STC

1.1 Work Done By: Sean Hannon

***The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***

**AMO 6-81** Signature: Alvin Werner on 5/27/2008

Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
BELL212-L	BUBBLE WINDOW ILO EA20469-03 and D412-711-101		LT-08-007858	New	1
20-041-1	BUMPER		LT-08-005080	New	2
D412-711-111	LOGGING DOOR HARNESS 212/412	N/A	LT-08-002290.2	New	1

**Squawk: 1.2**

Discrepancy:

Paint door as required

Resolution:

Door painted

1.2 Work Done By: Shane Wikene

***The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***

**AMO 6-81**

\* End of Report \*

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*

**EAGLE COPTERS MAINTENANCE LTD.**

823 MCTAVISH ROAD N.E., CALGARY, ALBERTA T2E 7G9

D.O.T. APPROVAL NO. 6-81

Nomenclature **Door Copilot**Manufacturer **B.H.T.** Type/Model **312**Part No. **204-030-853-125** Serial No. **n/k**Total time: **w/k** Work Order **44-763**T.S.O. **w/k** Overhaul **□** NEW Inspected  Tested  Repair  Modification  Removal Previous Certification **WB 44-763**The maintenance described has been performed in accordance with the applicable  
standards of airworthiness.*msv 26*

DATE

*✓ ✓ ✓*

NAME OR AUTHORIZED INSPECTOR

Eagle  
6-81 56

LIC. NO./STAMP

Details of outstanding work and other information on reverse.

**MAINTENANCE RELEASE**

